

FRENCHED HEADLAMP KIT INSTALLATION INSTRUCTIONS FOR CARS OF THE 40'S & 50'S



CONTENTS OF KIT:

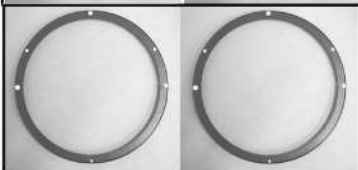
2- BUCKETS



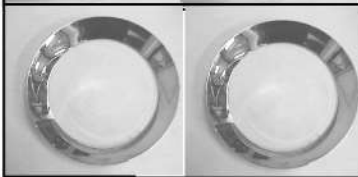
2- LAMP BASES



2- RETAINER RINGS



2- TRIM RINGS



6- #6 x 1" SM SCREWS



6- #8 X 1.5" SM SCREWS

6-COMPRESSION SPRINGS

OPTIONAL ACCESSORIES:

ADDITIONAL BARE STEEL OR CHROME TRIM
CUSTOM TRIBAR LAMPS OR SNAKE EYE
WITH OR WITHOUT TURNSIGNAL



← TURN SIGNALS INSIDE! (OPTIONAL)

BLUE DOT
LAMPS

SNAKE EYE
LAMPS

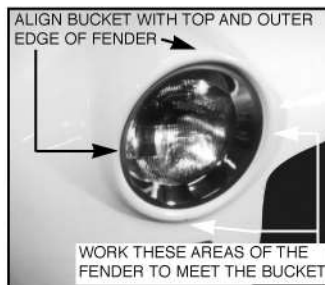
TO ORDER ACCESSORIES CALL 1-888-464-2426



STEP ONE: Fenders must be properly aligned and vehicle at its proper ride height. Remove original head lamp assemblies and trim the opening to allow the new bucket to slide in.



Position buckets with the mount tabs at 9, 12, and 3 o'clock. **THIS IS CRITICAL! IT WILL NOT WORK ANY OTHER WAY!**



Align the buckets flush with the top and outside edge of the fender. Work the fender opening at the bottom, and the area toward the grill. DO NOT BEND THE BUCKET!



Here we are working the edge out to meet the bucket. Two dollies are used because we want to bump the metal outward and you can't swing a hammer inside the opening very well.



We need the metal to stretch a bit more so we have heated it with a torch and we're bumping it out further.



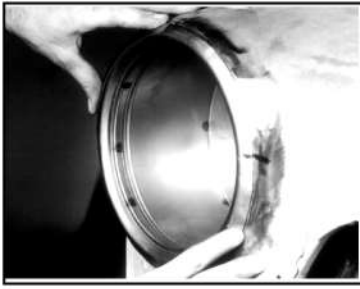
A little more work with the hammer and we have it. Your project may or may not require this much stretching. You simply work the metal until it fits the bucket.



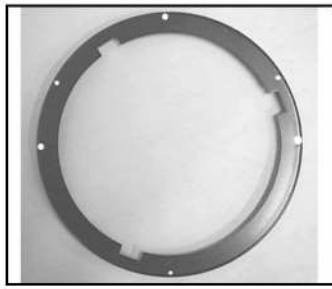
Bucket must be plumb to insure that the trim ring fits without an unsightly gap between the lamp and the trim ring.



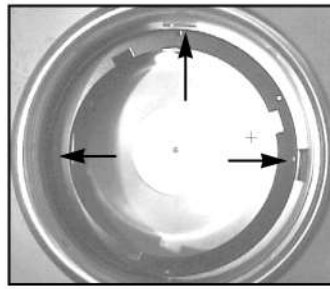
Same here! Bucket must be square to the line of travel so the gaps look good. Hold a straight edge against the faces of the buckets. Make sure they are flush.



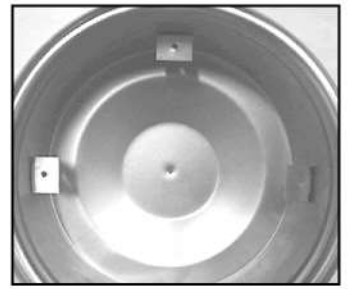
Once you have the bucket fitting well, go ahead and weld them in. This is a good time to determine where you want the wires to be located. Drill the hole. Insert rubber grommet into drilled hole.



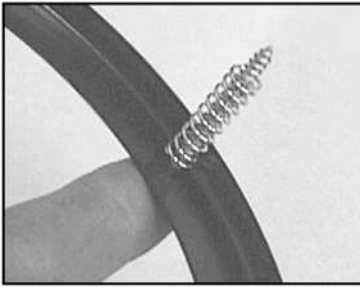
STEP TWO: LAMP ASSEMBLIES
This is how the lamp base sets in the bucket. Notice the three large round holes will line up with the mount tabs. Notches align the lamp.



Place the lamp base in the bucket. base is marked **top front**. Now mark the mount hole positions on the mount tabs.



Drill 1/8" pilot hole and be very accurate!



The lamp bases are mounted with the #8 x 1-1/2" screws and the springs.



Install the lamp base. Screw them down until you have a 3/4" measurement from the mount tab to the lamp base.



Place the lamps in place. You will notice that they drop into the notches if you did every thing correctly. Now install the retainer ring with the #6 x 3/4" screws.



Snap the trim ring in place and check the gap between the lamp and ring. Adjust the lamp until you have a nice clean gap. Now you can fine tune to aim the lamps.

STEP THREE: Disassemble and finish your body and paint work!

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